

dal and hyperbolic surface machined with 4 nm roughness. The internal diameter is 204 mm and an extremely thin wall thickness has been achieved to minimize mass. Although the TBU is smaller, it must also hold a thermal filter to prevent the beam expander focussing reflected light from Mercury on to the laser. A narrow band filter transmits the laser wavelength but rejects light outside a band around this wavelength.



Figure 2 The laser head box (LHB) of the transmitter section of BELA (from [3]).

Telescope. The receiver telescope is two-mirror on-axis design with a 20 cm primary. The telescope is an all-beryllium design and only about 600 g. The primary mirror is just 2 mm thick. The telescope surfaces have been produced using diamond-turning of a deposited copper layer (250 micron thick) followed by gold coating. The aperture at the vertex of the primary mirror is close to the focus of the telescope and supports the instrument straylight rejection concept.

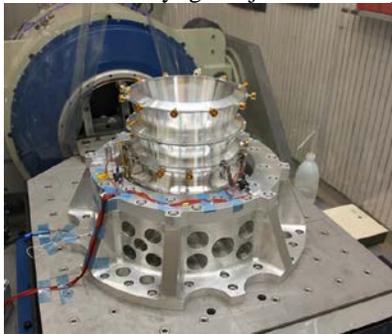


Figure 3 The receiver baffle unit undergoing vibration test at the University of Bern. The baffle is mounted to an aluminium support which simulates the spacecraft interface.

Rangefinder Module. Unlike previous planetary laser altimeters, the ranging of BELA is performed using a digital approach where the signal is digitized and the return pulse detected using software in an FPGA. The resolution is limited by the digitization frequency and the bandwidth but tests indicate that in optimum conditions, accuracies of the order of 20 cm

over the (typically) 500 km range can be achieved. The rangefinder can also detect fairly low return pulse energies. Testing also indicates that a return pulse containing just 6 photons can be detected.



Figure 4 The integrated BELA FM.

Conclusion: The flight model of the BELA instrument system has just been integrated at the time of writing (August 2014). The system contains a number of novel technologies which have required significant development. On the basis of this work, new solutions for specific space-related issues are now available. At least two new industrial companies have been initiated on the basis of this program and several others have been able to optimize and improve their manufacturing capabilities by their participation. ESA now has access to a European source for this type of instrument for future missions.

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